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SEPTEMBER 03, 2004

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ASHLAND INC.
DAVID L. HEDDEN
P.O. BOX 2219
COLUMBUS, OH 43216

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RECORDATION DATE: 08/19/2004

REEL/FRAME: 015075/0412

NUMBER OF PAGES: 3

BRIEF: ASSIGNMENT OF ASSIGNEE'S INTEREST (SEE DOCUMENT FOR DETAILS).

ASSIGNEE:
SHRIVER, H. RANDALL

DOC DATE: 08/18/2004

ASSIGNEE:
KROKAR, JORG

DOC DATE: 08/18/2004

ASSIGNEE:
ASHLAND INC.
50 E. RIVERCENTER BLVD.
COVINGTON, KENTUCKY 41012-0391

SERIAL NUMBER: 10627470

FILING DATE: 07/25/2003

PATENT NUMBER:

ISSUE DATE:

TITLE: COLD-BOX BINDERS CONTAINING AN EPOXY RESIN, ACRYLATE, AND CERTAIN AKYL ESTERS

015075/0412 PAGE 2

JOANN STEWART, EXAMINER
ASSIGNMENT DIVISION
OFFICE OF PUBLIC RECORDS

ASSIGNMENT

FOR GOOD AND VALUABLE CONSIDERATIONS, We, **H. Randall Shriver** of Columbus, Ohio and **Jorg Kroker** of Powell, Ohio, do hereby sell, assign and transfer unto **Ashland Inc.**, a corporation organized under the laws of the **Commonwealth of Kentucky**, and having an office at 50 E. RiverCenter Boulevard, Covington, KY 41012-0391, herein sometimes called "**ASSIGNEE**", the entire right, title and interest in and to our invention for **COLD-BOX BINDERS CONTAINING AN EPOXY RESIN, ACRYLATE AND CERTAIN ALKYL ESTERS** as described and/or claimed in our application for Letters Patent of the United States of America, filed **July 25, 2003**, having serial number **10/627,470** and as described and/or claimed in any and all applications for Letters Patent of all foreign countries together with all Letters Patent issuing on any of the aforesaid applications for Letters Patent, the same to be held and enjoyed by **ASSIGNEE**, its successors, assigns or other legal representatives, to the full ends of the terms of all said Letters Patent therefor which may be granted.

AND WE HEREBY AUTHORIZE ASSIGNEE to make applications for and to receive Letters Patent for said invention in any of said countries in its own name, or in my name, at its election, and to claim any and all priority rights as may exist.

AND WE HEREBY COVENANT AND AGREE that we will execute or procure any further necessary assurance of the title to said invention and any Letters Patent which may issue therefor and that we will, at any time, upon request and at the expense of **ASSIGNEE** deliver any testimony in any legal proceedings and execute all papers that may be necessary or desirable to perfect the title to said invention or any Letters Patent which may be granted therefor in **ASSIGNEE**, its successors, assigns, or other legal representatives, and that we will at any time, upon the request and at the expense of **ASSIGNEE** execute any continuations, continuations-in-part, divisionals, or any other additional applications of Letters Patent for said invention or any part or parts thereof, all of which applications and any Letters Patent issuing thereon are hereby assigned to **ASSIGNEE**, and will make all rightful oaths, and do all lawful acts requisite for procuring the same therein, without further compensation, but at the expense of **ASSIGNEE**, its successors, assigns or other representatives.

AND WE HEREBY AUTHORIZE AND REQUEST the Commissioner of Patents to issue any and all Letters Patent of the United States for said invention, resulting from any of the aforesaid applications to said **ASSIGNEE**.

WITNESS my hand and seal this 18th day of August, 2004.

H. Randall Shriver L.S.
Jorg Kroker L.S.

ACKNOWLEDGEMENT

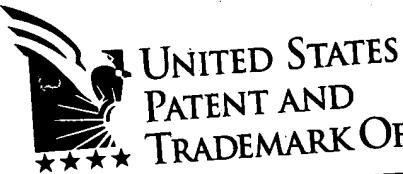
State of Ohio) ss:

County of Franklin)

On this 18th day of August, 2004, personally appeared before me H. Randall Shriver and Jorg Kroker to me known, and known by me to be the same persons described in and who executed the foregoing instrument, and acknowledged that they executed the same, of their own free will and for the purposes set forth.

Martha Lynn Blevins
Notary Public

MARTHA LYNN BLEVINS, Notary Public
STATE OF OHIO
Registered in Delaware County
My Commission Expires June 3, 2008



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NOVEMBER 06, 2002

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Under Secretary of Commerce For Intellectual Property and
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Washington, DC 20231
www.uspto.gov

ASHLAND INC.
DAVID L. HEDDEN
P.O. BOX 2219
COLUMBUS, OHIO 43216



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RECORDATION DATE: 08/26/2002

REEL/FRAME: 013227/0231
NUMBER OF PAGES: 4

BRIEF: ASSIGNMENT OF ASSIGNOR'S INTEREST (SEE DOCUMENT FOR DETAILS).

ASSIGNOR:
WOODSON, WAYNE D.

DOC DATE: 05/18/2002

ASSIGNOR:
SHRIVER, H. RANDALL

DOC DATE: 06/18/2002

ASSIGNEE:
ASHLAND INC.
50 E. RIVERCENTER BLVD.
COVINGTON, KENTUCKY 41012-0391

FILING DATE: 02/14/2002
ISSUE DATE:

SERIAL NUMBER: 10076057

PATENT NUMBER:

JOANN STEWART, EXAMINER
ASSIGNMENT DIVISION
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08-30-2002



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1. Name of conveying party(ies):
Wayne D. Woodson and H. Randall Shriver
Additional name(s) on conveying party(ies) attached? Yes No

3. Nature of Conveyance:

Assignment Merger
 Security Agreement Change of Name
 Other _____

Execution Date: May 28 and June 18, 2002

4. Application number(s) or patent number(s):
If this document is being filed together with a new application, the execution date of the application is: _____

A. Patent Application No.(s)
Appln No.: 10/076,057

2. Name and address of receiving Party(ies)
Name: Ashland Inc.

Internal Address:
Street Address: 50 E. RiverCenter Blvd.
Covington, KY 41012-0391
Additional name(s) & address(es) attached? Yes No

B. Patent No.(s)

Additional numbers attached? Yes No

5. Name and address of party to whom
correspondence concerning document should be
mailed:

Name: David L. Hedden
Internal Address: Ashland Inc.
Law Department
P. O. Box 2219
Columbus, OH 43216

6. Total number of applications and patents involved: 1

7. Total fee (37 CFR 3.41).....\$40.00
 Enclosed

Authorized to be charged to deposit account

8. Deposit account number: 01-2530
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To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy
of the original document.

Martha L. Blevins
Name of Person Signing

Martha L. Blevins

Signature

August 16, 2002

Date

Total number of pages including cover sheet, attachments, and documents: 5

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ASSIGNMENT

FOR GOOD AND VALUABLE CONSIDERATIONS, We, Wayne D. Woodson of Georgetown, IL, and H. Randall Shriver of Columbus, Ohio, do hereby sell, assign and transfer unto **Ashland Inc.**, a corporation organized under the laws of the Commonwealth of Kentucky, and having an office at 50 E. RiverCenter Blvd., Covington, KY 41012-0391 U.S.A., herein sometimes called "**ASSIGNEE**", the entire right, title and interest in and to our invention for **FREE RADICALLY CURED COLD-BOX FOUNDRY BINDERS CONTAINING AN ALKYL SILICATE** as described and/or claimed in our application for Letters Patent of the United States of America, Serial No. 10/076,057 filed **February 14, 2002**, and as described and/or claimed in any and all applications for Letters Patent of all foreign countries together with all Letters Patent issuing on any of the aforesaid applications for Letters Patent, the same to be held and enjoyed by **ASSIGNEE**, its successors, assigns or other legal representatives, to the full ends of the terms of all said Letters Patent therefor which may be granted.

AND WE HEREBY AUTHORIZE **ASSIGNEE** to make applications for and to receive Letters Patent for said invention in any of said countries in its own name, or in my name, at its election, and to claim any and all priority rights as may exist.

AND WE HEREBY COVENANT AND AGREE that we will execute or procure any further necessary assurance of the title to said invention and any Letters Patent which may issue therefor and that we will, at any time, upon request and at the expense of **ASSIGNEE** deliver any testimony in any legal proceedings and execute all papers that may be necessary or desirable to perfect the title to said invention or any Letters Patent which may be granted therefor in **ASSIGNEE**, its successors, assigns, or other legal representatives, and that we will at any time, upon the request and at the expense of **ASSIGNEE** execute any continuations, continuations-in-part, divisionals, or any other additional applications of Letters Patent for said invention or any part or parts thereof, all of which applications and any Letters Patent issuing thereon are hereby assigned to **ASSIGNEE**, and will make all rightful oaths, and do all lawful acts requisite for procuring the same therein, without further compensation, but at the expense of **ASSIGNEE**, its successors, assigns or other representatives.

AND WE HEREBY AUTHORIZE AND REQUEST the Commissioner of Patents to issue any and all Letters Patent of the United States for said invention, resulting from any of the aforesaid applications to said **ASSIGNEE**.

AS FOR WOODSON:

WITNESS my hand this 38th day of May, 2002.

Wayne D. Woodson L.S.

AS FOR SHRIVER:

WITNESS my hand this 18 day of JUNE, 2002.

H. Randall Shriver L.S.